

# Standard Kits

## Metric

Part Number	Thread Form	Size	Inserts Per Kit
35020	Metric	M2-0.4	10
35010	Metric	M2.2-0.45	10
35250	Metric	M2.5-0.45	10
35030	Metric	M3-0.5	10
35350	Metric	M3.5-0.6	10
35040	Metric	M4-0.7	10
35050	Metric	M5-0.8	10
35060	Metric	M6-1	10
35070	Metric	M7-1	10
37080	Metric	M8-1	10
35080	Metric	M8-1.25	10
37090	Metric	M9-1	10
35090	Metric	M9-1.25	10
38100	Metric	M10-1	10
38101	Metric	M10-1	10
37100	Metric	M10-1.25	10
37101	Metric	M10-1.25	10
35100	Metric	M10-1.5	10
38110	Metric	M11-1	5
37110	Metric	M11-1.25	5
35110	Metric	M11-1.5	5
38120-1	Metric	M12-1	5
38120	Metric	M12-1.25	5
38121	Metric	M12-1.25	5
37120	Metric	M12-1.5	5
35120	Metric	M12-1.75	5
38130	Metric	M13-1.25	5
37130	Metric	M13-1.5	5
35130	Metric	M13-1.75	5
38140	Metric	M14-1.25	10
38141	Metric	M14-1.25	5
38142	Metric	M14-1.25	10
38147	Metric	M14-1.25	5
38149	Metric	M14-1.25	5
37140	Metric	M14-1.5	5
35140	Metric	M14-2	5
37150	Metric	M15-1.5	5
35150	Metric	M15-2	5
37160	Metric	M16-1.5	5
35160	Metric	M16-2	5
38180	Metric	M18-1.5	5
38181	Metric	M18-1.5	5
37180	Metric	M18-2	5
35180	Metric	M18-2.5	5
38200	Metric	M20-1.5	5
37200	Metric	M20-2	5
35200	Metric	M20-2.5	5
38220	Metric	M22-1.5	5
37220	Metric	M22-2	5
35220	Metric	M22-2.5	5
38240	Metric	M24-1.5	5
37240	Metric	M24-2	5

Part Number	Thread Form	Size	Inserts Per Kit
35240	Metric	M24-3	5
38250	Metric	M25-1.5	5
38260	Metric	M26-1.5	5
38270	Metric	M27-1.5	5
37270	Metric	M27-2	5
35270	Metric	M27-3	5
38300	Metric	M30-1.5	5
37300	Metric	M30-2	5
35300-3	Metric	M30-3	5
35300	Metric	M30-3.5	5
37330	Metric	M33-2	5
35330	Metric	M33-3.5	5
38360	Metric	M36-1.5	4
37360	Metric	M36-3	4
35360	Metric	M36-4	4
38390	Metric	M39-2	4
37390	Metric	M39-3	4
35390	Metric	M39-4	4
38420	Metric	M42-2.0	4
37420	Metric	M42-3	4
35420	Metric	M42-4.5	4
38181X	Metric	M18-1.5	5
<b>Metric LH</b>			
35060LH	Metric	M6-1.0	10
35080LH	Metric	M8-1.25	10
37100LH	Metric	M10-1.25	5
35100LH	Metric	M10-1.5	10
35120LH	Metric	M12-1.75	5
<b>UNC</b>			
33040	UNC	1/4-20	10
33050	UNC	5/16-18	10
33060	UNC	3/8-16	10
33070	UNC	7/16-14	5
33080	UNC	1/2-13	5
33090	UNC	9/16-12	5
33100	UNC	5/8-11	5
33110	UNC	11/16-11	5
33120	UNC	3/4-10	5
33140	UNC	7/8-9	5
33160	UNC	1-8	5
33180	UNC	1 1/8-7	5
33200	UNC	1 1/4-7	5
33220	UNC	1 3/8-6	5
33240	UNC	1 1/2-6	4
33520	UNC	2-56	10
33530	UNC	3-48	10
33540	UNC	4-40	10
33550	UNC	5-40	10
33560	UNC	6-32	10
33580	UNC	8-32	10
33600	UNC	10-24	10
33620	UNC	12-24	10
<b>UNC LH</b>			
33040LH	UNC Left Hand Thread	1/4-20	10
33050LH	UNC Left Hand Thread	5/16-18	10
33060LH	UNC Left Hand Thread	3/8-16	10



Part Number	Thread Form	Size	Inserts Per Kit
33080LH	UNC Left Hand Thread	1/2-13	5
<b>UNF</b>			
34040	UNF	1/4-28	10
34050	UNF	5/16-24	10
34060	UNF	3/8-24	10
34070	UNF	7/16-20	5
34080	UNF	1/2-20	5
34090	UNF	9/16-18	5
34100	UNF	5/8-18	5
34120	UNF	3/4-16	5
34140	UNF	7/8-14	5
34160	UNF	1-12	5
34170	UNF	1 1/16 -12	5
34180	UNF	1 1/8-12	5
34200	UNF	1 1/4-12	5
34220	UNF	1 3/8-12	5
34240	UNF	1 1/2-12	4
34530	UNF	3-56	10
34540	UNF	4-48	10
34560	UNF	6-40	10
34580	UNF	8-36	10
34600	UNF	10-32	10
34620	UNF	12-28	10
<b>BSC</b>			
36500	BSC	5/16-26	10
36600	BSC	3/8-26	10
36700	BSC	7/16-26	5
36800	BSC	1/2-26	5
<b>BSF</b>			
30030	BSF	3/16-32	10
30040	BSF	1/4-26	10
30050	BSF	5/16-22	10
30060	BSF	3/8-20	10
30070	BSF	7/16-18	5
30080	BSF	1/2-16	5
30090	BSF	9/16-16	5
30100	BSF	5/8-14	5
30120	BSF	3/4-12	5
30140	BSF	7/8-11	5
30160	BSF	1-10	5
30200	BSF	1 1/4-9	5
<b>BSP-GAS</b>			
31020	BSP-GAS (G)	1/8-28	10
31040	BSP-GAS (G)	1/4-19	10
31060	BSP-GAS (G)	3/9-19	5
31080	BSP-GAS (G)	1/2-14	5
31100	BSP-GAS (G)	5/8-14	5
31120	BSP-GAS (G)	3/4-14	5
31160	BSP-GAS (G)	1-11	5
<b>BSW</b>			
32020	BSW	1/8-40	10
32030	BSW	3/16-24	10
32040	BSW	1/4-20	10
32050	BSW	5/16-18	10
32060	BSW	3/8-16	10

Part Number	Thread Form	Size	Inserts Per Kit
32070	BSW	7/16-14	5
32080	BSW	1/2-12	5
32090	BSW	9/16-12	5
32100	BSW	5/8-11	5
32120	BSW	3/4-10	5
32140	BSW	7/8-9	5
32160	BSW	1-8	5
32180	BSW	1 1/8-7	5
32200	BSW	1 1/4-7	5
32220	BSW	1 3/8-6	5
32240	BSW	1 1/2-6	5
<b>8 TPI UN</b>			
36180		1.1/8-8	5
36200		1.1/4-8	5
36220	8 TPI UN	1 3/8-8	5
36240	8 TPI UN	1 1/2-8	4
36260	8 TPI UN	1 5/8-8	4
36280	8 TPI UN	1 3/4-8	4
36300	8 TPI UN	1 7/8-8	4
36320	8 TPI UN	2-8	4
36180	8 TPI UN	1 1/8-8	5
36200	8 TPI UN	1 1/4-8	5
<b>NPT</b>			
36020	NPT	1/8-27	10
36040	NPT	1/4-18	10
36060	NPT	3/8-18	10
36080	NPT	1/2-14	5
36120	NPT	3/4-14	5
36160	NPT	1-11 1/2	5
<b>BA</b>			
30500	BA	0BA	10
30520	BA	2BA	10
30540	BA	4BA	10
30560	BA	6BA	10
<b>UNEF</b>			
34040-32	UNEF	1/4-32	10
34070-24	UNEF	7/16-24	10
34090-20	UNEF	9/16-20	5
34096-20	UNEF	9/16-20	5
34160-14	UNEF	1" - 14	5
34160-18	UNEF	1" - 18	5
<b>CARBURETTOR</b>			
34140-20	CARBURETTOR	7/8-12	5
34160-20	CARBURETTOR	1-20	5
<b>HARLEY</b>			
34040-24	HARLEY	1/4-24	10
34070-16	HARLEY	7/16-16	5
<b>CUMMINS</b>			
34110-16	CUMMINS	11/16-11	10