

Figure 1

Right Hand Tool Holder Shown

Short Series (Groove & Turn)													
Insert Width W (mm)	Max. Groove Depth ØD (mm)	Order Number	Insert Number	Dimensions (mm)								Clamp Screw	Wrench
				h	b	l <sub>1</sub>	l <sub>2</sub>	h <sub>1</sub>	f	s <sub>1</sub>	fig		
2.00	12	Z-GYHR2020K00-W20D12	GY2M0200D***N.**	20	20	125	35	20	20.15	-	1	SR-M5X30	L4
		Z-GYHR2525M00-W20D12		25	25	150	35	25	25.15	-	1		
		Z-GYHL2020K00-W20D12		20	20	125	35	20	20.15	-	1		
		Z-GYHL2525M00-W20D12		25	25	150	35	25	25.15	-	1		
3.00	12	Z-GYHR2020K00-W30D12	GY2M0300F***N.**	20	20	125	35	20	20.15	-	1		
		Z-GYHR2525M00-W30D12		25	25	150	35	25	25.15	-	1		
		Z-GYHL2020K00-W30D12		20	20	125	35	20	20.15	-	1		
		Z-GYHL2525M00-W30D12		25	25	150	35	25	25.15	-	1		
4.00	16	Z-GYHR2020K00-W40D16	GY2M0400G***N.**	20	20	125	40	20	20.25	-	1		
		Z-GYHR2525M00-W40D16		25	25	150	40	25	25.25	-	1		
		Z-GYHL2020K00-W40D16		20	20	125	40	20	20.25	-	1		
		Z-GYHL2525M00-W40D16		25	25	150	40	25	25.25	-	1		
5.00	16	Z-GYHR2020K00-W50D16	GY2M0500H***N.**	20	20	125	40	20	20.25	-	1		
		Z-GYHR2525M00-W50D16		25	25	150	40	25	25.25	-	1		
		Z-GYHL2020K00-W50D16		20	20	125	40	20	20.25	-	1		
		Z-GYHL2525M00-W50D16		25	25	150	40	25	25.25	-	1		

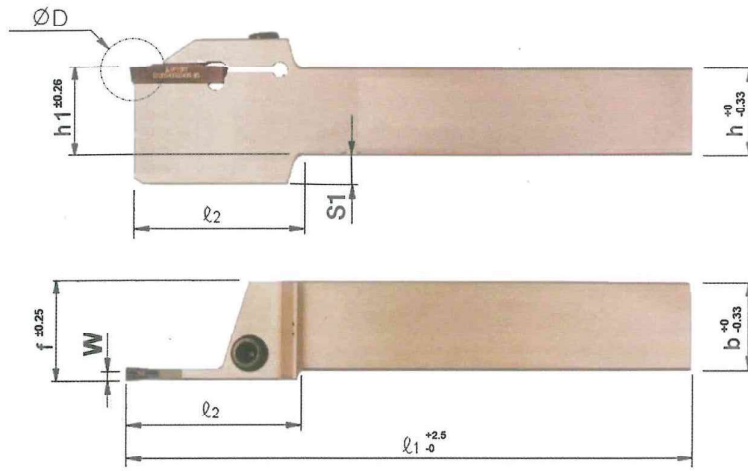


Figure 2

Right Hand Tool Holder Shown

Long Series (Cut-off & Groove only)													
Insert Width W (mm)	Max. Groove Depth ØD (mm)	Order Number	Insert Number	Dimensions (mm)								Clamp Screw	Wrench
				h	b	l <sub>1</sub>	l <sub>2</sub>	h1	f	s1	fig		
2.00	30	Z-GYHR2020K00-W20D30	GY2M0200D***N-*	20	20	125	35	20	20.15	-	1	SR-M5X30	L4
		Z-GYHR2525M00-W20D30		25	25	150	35	25	25.15	-	1		
		Z-GYHL2020K00-W20D30		20	20	125	35	20	20.15	-	1		
		Z-GYHL2525M00-W20D30		25	25	150	35	25	25.15	-	1		
3.00	40	Z-GYHR2020K00-W30D40	GY2M0300F***N-*	20	20	125	39.5	20	20.25	-	1		
		Z-GYHR2525M00-W30D40		25	25	150	39.5	25	25.25	-	1		
		Z-GYHL2020K00-W30D40		20	20	125	39.5	20	20.25	-	1		
		Z-GYHL2525M00-W30D40		25	25	150	39.5	25	25.25	-	1		
4.00	50	Z-GYHR2020K00-W40D50	GY2M0400G***N-*	20	20	125	44.5	20	20.25	-	1		
		Z-GYHR2525M00-W40D50		25	25	150	44.5	25	25.25	-	1		
		Z-GYHL2020K00-W40D50		20	20	125	44.5	20	20.25	-	1		
		Z-GYHL2525M00-W40D50		25	25	150	44.5	25	25.25	-	1		
5.00	50	Z-GYHR2020K00-W50D50	GY2M0500H***N-*	20	20	125	44.5	20	20.25	-	1		
		Z-GYHR2525M00-W50D50		25	25	150	44.5	25	25.25	-	1		
		Z-GYHL2020K00-W50D50		20	20	125	44.5	20	20.25	-	1		
		Z-GYHL2525M00-W50D50		25	25	150	44.5	25	25.25	-	1		
8.00	50	Z-GYPR2525M00-K50	GY2M0800K***N-*	25	25	150	47	25	28	7	2	SR-M6X30	
		Z-GYPR3225P00-K50		32	25	170	47	32	28	-	1		
		Z-GYPR3232P00-K50		32	32	170	47	32	35	-	1		
		Z-GYPL2525M00-K50		25	25	150	47	25	28	7	2		
		Z-GYPL3225P00-K50		32	25	170	47	32	28	-	1		
		Z-GYPL3232P00-K50		32	32	170	47	32	35	-	1		

### Auto Lathe (Cut-off & Groove only)

Insert Width W (mm)	Max. Groove Depth ØD (mm)	Order Number	Insert Number	Dimensions (mm)								Clamp Screw	Wrench
				h	b	ℓ <sub>1</sub>	ℓ <sub>2</sub>	h <sub>1</sub>	f	s <sub>1</sub>	fig		
2.00	20	Z-GYHR1010K00-W20D20	GYM0200D***N.*	10	10	125	35	10	10.15	-	1	SR-M5X30	L4
		Z-GYHR1212K00-W20D20		12	12	125	35	12	12.15	-	1		
		Z-GYHR1616K00-W20D20		16	16	125	35	16	16.15	-	1		
		Z-GYHL1010K00-W20D20		10	10	125	35	10	10.15	-	1		
		Z-GYHL1212K00-W20D20		12	12	125	35	12	12.15	-	1		
		Z-GYHL1616K00-W20D20		16	16	125	35	16	16.15	-	1		
	32	Z-GYHR1010K00-W20D32		10	10	125	35	10	10.15	-	1		
		Z-GYHR1212K00-W20D32		12	12	125	35	12	12.15	-	1		
		Z-GYHR1616K00-W20D32		16	16	125	35	16	16.15	-	1		
		Z-GYHL1010K00-W20D32		10	10	125	35	10	10.15	-	1		
		Z-GYHL1212K00-W20D32		12	12	125	35	12	12.15	-	1		
		Z-GYHL1616K00-W20D32		16	16	125	35	16	16.15	-	1		
3.00	20	Z-GYHR1010K00-W30D20	GY2M0300F***N.*	10	10	125	35	10	10.15	-	1		
		Z-GYHR1212K00-W30D20		12	12	125	35	12	12.15	-	1		
		Z-GYHR1616K00-W30D20		16	16	125	35	16	16.15	-	1		
		Z-GYHL1010K00-W30D20		10	10	125	35	10	10.15	-	1		
		Z-GYHL1212K00-W30D20		12	12	125	35	12	12.15	-	1		
		Z-GYHL1616K00-W30D20		16	16	125	35	16	16.15	-	1		
	32	Z-GYHR1010K00-W30D32		10	10	125	35	10	10.15	-	1		
		Z-GYHR1212K00-W30D32		12	12	125	35	12	12.15	-	1		
		Z-GYHR1616K00-W30D32		16	16	125	35	16	16.15	-	1		
		Z-GYHL1010K00-W30D32		10	10	125	35	10	10.15	-	1		
		Z-GYHL1212K00-W30D32		12	12	125	35	12	12.15	-	1		
		Z-GYHL1616K00-W30D32		16	16	125	35	16	16.15	-	1		