WSTAR Insert Type Drill

Indexable Drill

Product Information









TECHNICAL DATA >> 1997

ISO13399 Property >> 1966

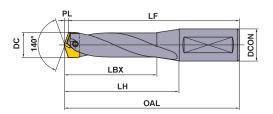
SYMBOL DESCRIPTIONS >> 1623

DRILLS SELECTION CHART >> 1624

(General Use)







HOLDERS

	LDE	-113																
	듩	Holder			Dir	mensio	ons (m	ım)			~		A		I nsert			
DC	Hole Depth	Order Number	Stock	LBX	LH	OAL	LF	PL	DCON	Clamp) Adams of	Plata	Anti-seize	DC	Order Number	VP15TF	DP5010	VP10H
(mm)	(l/d)									Screw	Wrench	Plate	Lubricant	(mm)		_	占	
														18.5	TAWNH1850T TAWKH1850TG	•		
															TAWNH1850TG	•	•	
	3	TAWSN1900S25	•	714	102.4	158.4	155	3.4	25	WS304517T	TKY10T	WPT4405	MK1KS	18.6	TAWKH1860TG			_
		17410111000020		' ' ' '	102.1	100.1	100	0.1		1100010171	11(1 101	11100	wiittito	40 -	TAWNH1870T	•		
														18.7	TAWKH1870TG		•	
														18.8	TAWNH1880T	•		
														10.0	TAWKH1880TG		•	<u></u>
18.5														18.9	TAWNH1890T	•		
I	_	TANAMANAOOOOO		140.4	407.4	400.4	400	2.4	25	\MC204547T	TICVANT	WDT 440F	MICALCO		TAWKH1890TG		•	<u></u>
19.4	5	TAWMN1900S25	•	110.4	137.4	193.4	190	3.4	25	WS304517T	IKY101	VVP 14405	MKTKS	19.0	TAWNH1900T TAWKH1900TG	•	•	
															TAWNH1910T	•		
														19.1	TAWKH1910TG		•	—
														40.0	TAWNH1920T	•	Ť	
														19.2	TAWKH1920TG		•	
	8	TAWLN1900S25		165.5	199.5	244.5	241	3.5	25	WS304517T	TKV10T	WDTAAOS	MK1KC	19.3	TAWNH1930T	•		
		1AVVLIV 1900325		103.3	100.5	244.3	241	3.3	25	VV03043171	IKIIOI	VVI 14403	WINTING	19,3	TAWKH1930TG		•	
														19.4	TAWNH1940T	•		
															TAWKH1940TG		•	_
														19.5	TAWNH1950T TAWKH1950TG	•	•	
															TAWNH1960T	•		
	3	TAWSN2000S25	•	75.5	102,5	158.5	155	3.5	25	WS304518T	TKY10T	WPT4405	MK1KS	19.6	TAWKH1960TG		•	
			_					5,5	==					40.7	TAWNH1970T	•		
														19.7	TAWKH1970TG		•	
														19.8	TAWNH1980T	•		
														13.0	TAWKH1980TG		•	<u></u>
19.5														19.9	TAWNH1990T	•		
1	_	TAVAMANIOOOOOO		1400	440.0	400.0	405	2.0	0.5	\M(C)O 4540T	TICVANT	WDT 4405	MICALCO		TAWKH1990TG		•	<u></u>
20.4	5	TAWMN2000S25		116.6	142.6	198.6	195	3.6	25	WS304518T	IKYTUT	VVP 14405	IVIKTKS	20.0	TAWNH2000T TAWKH2000TG	•	•	
															TAWNH2000TG			
														20.1	TAWKH2010TG			
															TAWNH2020T			
														20.2	TAWKH2020TG			
	8	TAWLN2000S25		173.7	106.7	252.7	249	3.7	25	WS304518T	TKV10T	WDTAAOS	MK1KC	20,3	TAWNH2030T			
	"	17445145000959		113.7	190.7	202.1	243	3.7	23	V V O O O 4 O 1 O 1	101	V VF 14403	IVIIX I IXO	20.3	TAWKH2030TG			
														20.4	TAWNH2040T			
														20,4	TAWKH2040TG			

(Note 1) The dimensions in brackets represent the sizes when TAWNH type inserts are used.

(Note 2) Please contact us for any geometry that is not in this catalogue (e.g. different diameter and length).

• : Inventory maintained in Japan.

 \square : Non stock, produced to order only.



Dec Corder Number 36 LBX LH OAL LF PL DCON Cleamp Wrench Plate Anti-sector (mm) Number 15 S S S S S S S S S			Holder			Dir	nensio	nns (m	ım)	_			_	<i>h</i>		Insert						
Control Cont		Deptl	riolaci					7110 (111								moort	5	Stoc	k			
3 TAWNN2100S25		Hole	Order Number	Stock	LBX	LH	OAL	LF	PL	DCON		<i>V</i>	Plate				/P15TF	DP5010	VP10H			
3 TAWSN2100S26 • 78.7 102.7 158.7 155.0 3.7 25 WS304518T TKY10T WPT4405 MK1KS 20.5 1 TAWMN2100S25 • 121.8 142.8 198.8 195.0 3.8 25 WS304518T TKY10T WPT4405 MK1KS 21.4 5 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.5 1 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100S26 • 181.9 205.9 261.9 260.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.6 TAWMN2100T □ □ TAWMN2											Sciew			Lubiicani	20.5							
20.5 TAWKIN2100S25 121.8 142.8 198.8 195.0 3.8 25 WIS3045181 KY101 WP14405 MK1KS 20.5 TAWKIN20007																+		•				
20.5 21.4 5 TAWMN2100S25 • 121.8 142.8 198.8 198.0 3.8 25 WS304518T TKY10T WPT4405 MK1KS 21.0 TAWKH2100T		3	TAWSN2100S25	•	78.7	102.7	158.7	155.0	3.7	25	WS304518T	TKY10T	WPT4405	MK1KS	20.6	+						
20.5 21.4 5 TAWINN2100S25 • 121.8 142.8 198.8 195.0 3.8 25 WS304518T TKY10T WPT4405 MK1KS 21.0 TAWINN2100T															20.7		Ш		Ш			
20.5 21.4 5 TAWMN2100S25 • 121.8 142.8 198.8 195.0 3.8 25 WS304518T TKY10T WPT4405 MK1KS 21.0 TAWMR2100T 21.1 TAWMR210T 2															20,8			_				
21.4 5 TAWMN2100S25 • 121.8 142.8 198.8 195.0 3.8 25 WS304518T TKY10T WPT4405 MK1KS 21.0 TAWNR210T 21.1 TAWNR210T 21.2 TAWNR21																						
8 TAWLN2100S25 • 181.9 205.9 261.9 268.0 3.9 25 WS304518T TKY10T WPT4405 MK1KS 21.3 TAWNS1210TG	20.5 	_	T114/14/10/10/00/				400.0	405.0		0.5	141000 4540T	TIO (40T	14/DT 4405		20.9							
Record Part	21.4	5	1AWMN2100S25	•	121.8	142.8	198.8	195.0	3.8	25	WS3045181	IKY101	WP14405	MK1KS	21.0		•	•				
21.5 TAWMN2200S25 181.9 205.9 261.9 268.0 3.9 25 WS304518T TKY1OT WFT4405 MK1KS 21.3 TAWN32130T 1 1 1 1 1 1 1 1 1															21.1							
Ray																+		Ш				
S AWKLN2100S26															21,2							
21.5 TAWMN2200S25 ● 83.2 108.2 164.2 160.3 3.9 25 WS355520T TKY15T WPT4405 MK1KS 21.5 TAWMN2100T □ 1 TAWKH2150TG □ 1 TAWKH220TG □ 1 TAWKH220T		8	TAWLN2100S25	•	181.9	205.9	261.9	258.0	3.9	25	WS304518T	TKY10T	WPT4405	MK1KS	21.3		Ш					
21.5 TAWWN2200S25 128.3 148.3 204.3 200.3 4.0 25 WS355520T TKY15T WPT4405 MK1KS 21.6 TAWKH2160T 1.0															21.4							
3 TAWKN2200S25 • 83.2 108.2 164.2 160.3 3.9 25 WS355520T TKY15T WPT4405 MK1KS 21.6 TAWKH2150TG																	•	Ш				
3 TAWSN2200S25 ● 83.2 108.2 164.2 160.3 3.9 25 WS355S20T TKY15T WPT4405 MK1KS 21.6 TAWKH2160TG □ □ □ TAWKH2160TG □ □ □ TAWKH2160TG □ □ □ □ □ TAWKH2160TG □ □ □ □ TAWKH2160TG □ □ □ TAWKH2160TG □ □ □ TAWKH2160TG □ □ □ TAWKH2160TG □ □ □ □ □ TAWKH2160TG □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □															21.5	TAWKH2150TG		•				
21.5 22.4 5 TAWMN2200S25 •		3	TAWSN2200S25	•	83.2	108.2	164.2	160.3	3.9	25	WS355520T	TKY15T	WPT4405	MK1KS	21.6		Ш					
21.5 22.4 5 TAWMN2200S25 ■ 128.3 148.3 204.3 200.3 4.0 25 WS355520T TKY15T WPT4405 MK1KS 21.9 TAWN12200TG 22.0 TAWN12200TG 7AWK12220TG 22.1 TAWN12220TG 7AWK12220TG 22.1 TAWN12220TG 7AWK12220TG 22.2 TAWN12220TG 22.3 TAWN12220TG 22.4 TAWN12220TG 22.4 TAWN12220TG 22.5 TAWN12220TG 22.6 TAWN12220TG 22.7 TAWK12220TG 22.8 TAWN12220TG 22.8 TAWN12220TG 22.9 TAWN12220TG 22.1 TAWN12220TG 22.1 TAWN12220TG 22.2 TAWN12220TG 22.3 TAWN12220TG 22.4 TAWN12220TG 22.5 TAWN12220TG 22.6 TAWN12220TG 22.7 TAWN12220TG 22.8 TAWN12220TG 22.8 TAWN12220TG 22.9 TAWN12220TG 22.9 TAWN12220TG 22.1 TAWN12220TG 22.1 TAWN12220TG 22.2 TAWN12220TG 22.3 TAWN12220TG 22.4 TAWN12220TG 22.5 TAWN12220TG 22.6 TAWN12220TG 22.7 TAWN12220TG 22.7 TAWN12220TG 22.8 TAWN12220TG 22.8 TAWN12220TG 22.9 TAWN12220TG 22.9 TAWN12220TG 22.9 TAWN12220TG 22.1 TAWN12220TG 22.1 TAWN12220TG 22.2 TAWN12220TG 22.3 TAWN12220TG 23.1 TAWN12220TG 23.1 TAWN12220TG 23.2 TAWN12220TG 23.2 TAWN12220TG 23.2 TAWN12220TG 23.3 TAWN12220TG 23.4 TAWN12220TG 23.4 TAWN12220TG 23.4 TAWN12220TG 23.2 TAWN12220TG 23.4 TAWN12220TG 23.5 TAWN12220TG 23.5 TAWN1220															21.7	TAWNH2170T						
21.5 22.4 5 TAWMN2200S25 128.3 148.3 204.3 200.3 4.0 25 WS355520T TKY15T WPT4405 MK1KS 22.0 TAWNH2200T 22.1 TAWNH2200T 22.1 TAWNH2200T 22.2 TAWNH2200T 22.2 TAWNH2220T 22.3 TAWNH2220T 22.4 TAWNH2220T 22.5 TAWN																		Ш				
22.4 TAWMN2200S25															21.8							
22.0 TAWKH220TG	21.5														21.9		Ш					
22.1 TAWNH2210TG ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐	22.4	5		TAWMN2200S25	TAWMN2200S25	TAWMN2200S25	•	128.3	148.3	204.3	200.3	4.0	25	WS355520T	TKY15T	WPT4405	MK1KS	22.0		•		
8 TAWLN2200S25 190.0 214.0 270.0 266.0 4.0 25 W\$355520T TKY15T WPT4405 MK1KS 22.3 TAWKH2220TG 22.4 TAWKH2230TG 22.4 TAWKH2230TG 22.4 TAWKH2230TG 22.5 TAWKH2230TG 22.4 TAWKH2230TG 22.5 TAWKH2250TG 22.5 TAWKH2250TG 22.6 TAWKH2250TG 22.7 TAWKH2250TG 22.8 TAWKH2250TG 22.9 TAWKH2250TG 23.0 TAWKH2350TG 23.0 TAWK																		+		•		
8 TAWLN2200S25 • 190.0 214.0 270.0 266.0 4.0 25 WS355520T TKY15T WPT4405 MK1KS 22.3 TAWKH2220TG																22.1	+					
3 TAWSN2300S25 ■ 86.4 108.4 164.4 160.3 4.1 25 WS355521T TKY15T WPT4405 MK1KS															22.2		Ш					
22.4 TAWNH2240TG ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐		8		TAWLN2200S25	190.0	214.0	270.0	266.0	4.0	25	WS355520T	TKY15T	WPT4405	MK1KS	22.3							
22.5 23.4 TAWKN2300S25 ■ 86.4 108.4 164.4 160.3 4.1 25 WS355521T TKY15T WPT4405 MK1KS TAWKN2200TG 22.8 TAWNH220TT □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □															00.4	+						
22.5 TAWKN2300S25															22.4							
22.5 23.4 TAWKN2300S25 133.4 158.4 214.4 214.4 210.3 4.1 25 WS355521T TKY15T WPT4405 MK1KS AKK1280TG 22.8 TAWKH2280TG TAWKH2280TG TAWKH2280TG TAWKH2290TG TAWKH2290TG TAWKH2290TG TAWKH2290TG TAWKH2290TG TAWKH2290TG TAWKH2290TG TAWKH230OTG 23.0 TAWKH230OTG 23.1 TAWKH230OTG 23.1 TAWKH2310TG TAWKH2310TG TAWKH2310TG TAWKH2310TG TAWKH2310TG TAWKH231OTG TAWKH2310TG TAWKH2310TG TAWKH2310TG TAWKH2310TG TAWKH231OTG TAWKH231OTG TAWKH231OTG TAWKH231OTG TAWKH231OTG TAWKH231OTG TAWKH231OTG TAWKH231OTG TAWKH231OTG															22.5			•				
22.5 23.4 5 TAWMN2300S25 133.4 158.4 214.4 210.3 4.1 25 WS355521T TKY15T WPT4405 MK1KS 8 TAWLN2300S25 198.2 22.7 TAWNH2270T TAWKH2280TG 22.9 TAWNH2290T G TAWKH2290T G TAWKH2290T G TAWKH2290T G TAWKH2290T G TAWKH2290T G TAWKH2300T G 23.0 TAWKH230OT G 23.1 TAWKH2310T G		ارا	TANKONOGOGOG		00.4	100.4	104.4	100.0		25	MOSEFFOAT	TICVAET	\\/DT4405	MICALCO	22.6							
22.5) 	1AWSN2300525		86.4	108.4	164.4	100.3	4.1	25	VV53555211	IKYISI	VVP 14405	INKTKS	22.7	+						
22.5 1															22.1	+						
22.5 1 23.4 5 TAWMN2300S25 • 133.4 158.4 214.4 210.3 4.1 25 WS355521T TKY15T WPT4405 MK1KS 8 TAWLN2300S25 • 198.2 227.2 283.2 279.0 4.2 25 WS355521T TKY15T WPT4405 MK1KS 22.9 TAWKH2290TG															22.8							
23.4 5 TAWMN2300S25 • 133.4 158.4 214.4 210.3 4.1 25 WS355521T TKY15T WPT4405 MK1KS 23.0 TAWNH2300T	22.5														22.9							
8 TAWLN2300S25 • 198.2 227.2 283.2 279.0 4.2 25 WS355521T TKY15T WPT4405 MK1KS 23.3 TAWNH2310T	1	5	TAWMN2300S25	•	133.4	158.4	214.4	210.3	4.1	25	WS355521T	TKY15T	WPT4405	MK1KS	22.0		•					
8 TAWLN2300S25 • 198.2 227.2 283.2 279.0 4.2 25 WS355521T TKY15T WPT4405 MK1KS 23.3 TAWNH230TG	23.4														23.0			•				
8 TAWLN2300S25 • 198.2 227.2 283.2 279.0 4.2 25 WS355521T TKY15T WPT4405 MK1KS 23.3 TAWNH2330T															23.1							
8 TAWLN2300S25 • 198.2 227.2 283.2 279.0 4.2 25 WS355521T TKY15T WPT4405 MK1KS 23.3 TAWNH2330T															23.2							
8 IAWLN2300S25 • 198.2 227.2 283.2 279.0 4.2 25 WS3555211 IKY151 WP14405 MK1KS 23.3 TAWKH2330TG □			TAIMI NIGGOOG		100.0	227.0	202.0	270.0	4.0	25	Wese coat	TIMAST	WDT4405	MICALCO		TAWNH2320TG		Ш				
		8	1AWLN2300525		198.2	221.2	283.2	279.0	4.2	25	VV53555211	IKY151	VVP14405	IVIKTKS	23.3	TAWKH2330TG						
IAWKH234UIG	_														23.4	TAWNH2340T TAWKH2340TG						

⁽Note 1) The dimensions in brackets represent the sizes when TAWNH type inserts are used. (Note 2) Please contact us for any geometry that is not in this catalogue (e.g. different diameter and length).

^{• :} Inventory maintained in Japan. \square : Non stock, produced to order only.

	۲	Holder			Dir	nensio	ns (m	ım)							Insert					
	Depth	110,000			511		5 (11	,							Ioort		Stoc	k		
DC	Hole	Order Number	Stock	LBX	LH	OAL	LF	PL	DCON		<i>V</i>			DC	Order Number	5TF	010	딩		
(mm)	(I/d)		S							Clamp Screw	Wrench	Plate	Anti-seize Lubricant	(mm)	Number	VP15TF	DP5010	VP10H		
														23.5	TAWNH2350T	•				
															TAWKH2350TG TAWNH2360T		•			
	3	TAWSN2400S32	•	90.6	114.6	174.6	170.3	4.3	32	WS355521T	TKY15T	WPT4405	MK1KS	23.6	TAWKH2360TG					
														23.7	TAWNH2370T TAWKH2370TG					
															TAWNH23701G					
														23.8	TAWKH2380TG					
23.5														23.9	TAWNH2390T TAWKH2390TG					
1 24.4	5	TAWMN2400S32	•	139.6	164.6	224.6	220.3	4.3	32	WS355521T	TKY15T	WPT4405	MK1KS	24.0	TAWNH2400T	•				
														24.0	TAWKH2400TG TAWNH2410T		•			
														24.1	TAWKH2410TG			H		
														24,2	TAWNH2420T					
															TAWKH2420TG TAWNH2430T					
	8	TAWLN2400S32	•	206.4	236.4	296.4	292.0	4.4	32	WS355521T	TKY15T	WPT4405	MK1KS	24.3	TAWKH2430TG					
														24.4	TAWNH2440T TAWKH2440TG					
														24.5	TAWNH2440TG	•				
														24.5	TAWKH2450TG		•			
	3	TAWSN2500S32	•	93.1	115,1	175.1	170.6	4.5	32	WS406023T	TKY25T	WPT4405	MK1KS	24.6	TAWNH2460T TAWKH2460TG					
		.,		"				"	"-					24.7	TAWNH2470T					
														27.7	TAWKH2470TG TAWNH2480T					
		TAWMN2500S32												24.8	TAWKH2480TG			Н		
24.5														24.9	TAWNH2490T					
Ī	5		TAWMN2500S32	•	145.1	170.1	230.1	225.6	4.5	32	WS406023T	TKY25T	WPT4405	MK1KS		TAWKH2490TG TAWNH2500T	•			
25.4				TAWWIN2500532	IAWWINI2500532											25.0	TAWKH2500TG		•	
																25.1	TAWNH2510T TAWKH2510TG			
														25,2	TAWNH2520T					
														25.2	TAWKH2520TG					
	8	TAWLN2500S32	•	214.6	244.6	304.6	300.0	4.6	32	WS406023T	TKY25T	WPT4405	MK1KS	25.3	TAWNH2530T TAWKH2530TG					
														25.4	TAWNH2540T					
															TAWKH2540TG TAWNH2550T	•				
														25.5	TAWKH2550TG		•			
	2	TAMENIZEOGEZZ		07.2	120.2	100.2	175.6	4.6	22	WS406024T	TVV25T	WDT4405	MK1KC	25.6	TAWNH2560T TAWKH2560TG					
	3	TAWSN2600S32	•	97.2	120,2	180.2	1/5.6	4.6	32	VV54060241	1KY251	VVP 14405	MKTKS		TAWNH2570T	\neg	Ш			
														25.7	TAWKH2570TG					
														25.8	TAWNH2580T TAWKH2580TG					
05.5														25.9	TAWNH2590T					
25.5 I	_	TANAMANIOCOGGO		154.0	475.0	225.2	220.0	4.7	22	WC 40C00 AT	TIZVOET	MDT4405	MICALCO	25.5	TAWKH2590TG					
26.4	5	TAWMN2600S32		151.3	1/5.3	235.3	230.6	4.7	32	WS406024T	1KY251	WP14405	MK1KS	26.0	TAWNH2600T TAWKH2600TG	•	•			
														26.1	TAWNH2610T					
														20.1	TAWKH2610TG TAWNH2620T					
														26.2	TAWKH2620TG					
	8	TAWLN2600S32	•	222.8	252.8	312.8	308.0	4.8	32	WS406024T	TKY25T	WPT4405	MK1KS	26.3	TAWNH2630T		_			
															TAWKH2630TG TAWNH2640T	\exists				
														26.4	TAWKH2640TG	J				
																		_		

	£	Holder			Dir	nensio	ons (m	m)			0	^	M		Insert				
DC	Hole Depth	Order Number	Stock	LBX	LH	OAL	LF	PL	DCON			8		DC	Order		Stock		
(mm)	년 (I/d)	Order Number	Stc		Ln	OAL	LF	r.	DCON	Clamp Screw	Wrench	Plate	Anti-seize Lubricant	(mm)	Number	VP15TF	DP5010	VP10H	
,														26.5	TAWNH2650T TAWKH2650TG	•	•		
	3	TAWSN2700S32	•	99.4	120.4	180.4	175.6	4.8	32	WS406024T	TKY25T	WPT4405	MK1KS	26.6	TAWNH2660T TAWKH2660TG				
														26.7	TAWNH2670T TAWKH2670TG				
														26.8	TAWNH2680T TAWKH2680TG				
26.5														26.9	TAWNH2690T TAWKH2690TG				
27.4	5	TAWMN2700S32	•	156.5	180.5	240.5	235.6	4.9	32	WS406024T	TKY25T	WPT4405	MK1KS	27.0	TAWNH2700T TAWKH2700TG	•	•		
														27.1	TAWNH2710T TAWKH2710TG				
														27.2	TAWNH2720T				
	8	TAWLN2700S32	•	230.9	260.9	320.9	316.0	4.9	32	WS406024T	TKY25T	WPT4405	MK1KS	27.3	TAWKH2720TG				
														27,4	TAWKH2730TG TAWNH2740T				
														27.5	TAWKH2740TG TAWNH2750T	•			
														27.6	TAWKH2750TG TAWNH2760T		•		
	3	TAWSN2800S32	•	102.2	125.2	185.2	180.2	5.0	32	WS508026T	TKY27T	WPT4405	MK1KS	27,7	TAWKH2760TG TAWNH2770T				
															TAWKH2770TG TAWNH2780T				
		TAWMN2800S32												27.8	TAWKH2780TG TAWNH2790T				
27.5 I 28.4	5		•	162.3	185.3	245.3	240.2	5.1	32	WS508026T	TKY27T	WPT4405	MK1KS	27.9	TAWKH2790TG TAWNH2800T	•			
20.4														28.0	TAWKH2800TG TAWNH2810T		•		
																28.1	TAWKH2810TG TAWNH2820T		
															28.2	TAWKH2820TG TAWNH2830T			
	8	TAWLN2800S32	•	239.1	269.1	329.1	324.0	5.1	32	WS508026T	TKY27T	WPT4405	MK1KS	28.3	TAWKH2830TG				
														28.4	TAWKH2840TG TAWNH2850T				
														28.5	TAWKH2850TG		•		
	3	TAWSN2900S32	•	105.4	130.4	190.4	185.2	5.2	32	WS508027T	TKY27T	WPT4405	MK1KS	28.6	TAWNH2860T TAWKH2860TG				
														28.7	TAWNH2870T TAWKH2870TG				
														28.8	TAWNH2880T TAWKH2880TG				
28.5														28.9	TAWNH2890T TAWKH2890TG				
29.4	5	TAWMN2900S32	•	167.4	190.4	250.4	245.2	5.2	32	WS508027T	TKY27T	WPT4405	MK1KS	29.0	TAWNH2900T TAWKH2900TG	•	•		
														29.1	TAWNH2910T TAWKH2910TG				
														29.2	TAWNH2920T TAWKH2920TG				
	8	TAWLN2900S32	•	247.3	277.3	337.3	332.0	5.3	32	WS508027T	TKY27T	WPT4405	MK1KS	29.3	TAWNH2930T TAWKH2930TG				
														29.4	TAWNH2940T TAWKH2940TG				
															IAVVNHZ3401G		ш	Щ_	

⁽Note 1) The dimensions in brackets represent the sizes when TAWNH type inserts are used. (Note 2) Please contact us for any geometry that is not in this catalogue (e.g. different diameter and length).

^{• :} Inventory maintained in Japan. \square : Non stock, produced to order only.

DRILLING

	£	Holder			Dir	nensio	ons (m	m)			0	\wedge	,		Insert				
	Depth												//			S	Stock	k	
DC	Hole	Order Number	Stock	LBX	LH	OAL	LF	PL	DCON	S	<i>b</i>			DC	Order	Ľ	10	H	
(mm)	(I/d)		SI							Clamp Screw	Wrench	Plate	Anti-seize Lubricant	(mm)	Number	VP15TF	DP5010	VP10H	
														29.5	TAWNH2950T	•			
														23.5	TAWKH2950TG	ш	•		
														29.6	TAWNH2960T				
	3	TAWSN3000S32	•	109.6	130.6	190.6	185.2	5.4	32	WS508027T	TKY27T	WPT4405	MK1KS		TAWKH2960TG	\square		<u> </u>	
														29,7	TAWNH2970T				
															TAWKH2970TG	\square		<u> </u>	
														29,8	TAWNH2980T	Щ			
		TAWMN3000S32													TAWKH2980TG TAWNH2990T	\vdash			
29.5															29.9	TAWKH2990TG	Щ		\vdash
I	5			 172.6	200.6	260.6	255.2	5.4	32	WS508027T	TKV27T	WDTAAOS	MK1KS		TAWNH3000T				
30.4	١٦	IAWWWWW3000332		172.0	200.0	200.0	233.2	3.4	32	VV33000271	11(12/1	VVF 14403	WINTING	30.0	TAWKH3000TG			H	
															TAWNH3010T			П	
														30.1	TAWKH3010TG	Ш			
															TAWNH3020T	П		П	
														30.2	TAWKH3020TG				
		T114// 1100000000									TI 0 40=T	\.\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			TAWNH3030T				
	8	TAWLN3000S32	•	255.5	290.5	350.5	345.0	5.5	32	WS508027T	TKY2/T	WP14405	MK1KS	30.3	TAWKH3030TG				
														20.4	TAWNH3040T				
															30.4	TAWKH3040TG			

RECOMMENDED CUTTING CONDITIONS

		Drill Diameter	φ14.	0 <i>−φ</i> 15.4	φ15.	5 - φ18.4	φ18.	5 - φ21.4
	Work Material	Conditions Hardness	Cutting Speed (m/min)	Feed (mm/rev)	Cutting Speed (m/min)	Feed (mm/rev)	Cutting Speed (m/min)	Feed (mm/rev)
P	Mild Steel	≤180HB	70(60-90)	0.20 (0.15-0.25)	80 (60-100)	0.25 (0.20-0.30)	90 (70—110)	0.25 (0.20-0.30)
	Carbon Steel	180—280HB	70 (60—90)	0.20 (0.15-0.25)	80 (60-100)	0.25 (0.20-0.30)	80 (60-100)	0.25 (0.20-0.30)
	Alloy Steel	280—350HB	60 (50—80)	0.15 (0.12-0.18)	70 (50—90)	0.20 (0.15-0.25)	70 (50—90)	0.20 (0.15-0.25)
M	Stainless Steel	≤200HB	50 (40-60)	0.15 (0.12-0.18)	50 (40-60)	0.15 (0.12-0.18)	60 (50-70)	0.20 (0.15-0.22)
K	Gray Cast Iron	Tensile Strength ≤350MPa	70 (50—90)	0.20 (0.15-0.25)	100 (60-120)	0.25 (0.20-0.30)	120 (60-140)	0.25 (0.20-0.30)
	Ductile Cast Iron	Tensile Strength ≤450MPa	70 (50—90)	0.20 (0.15-0.25)	80 (60—90)	0.25 (0.20-0.30)	80 (60—90)	0.25 (0.20-0.30)

Ī		Drill Diameter	φ21.	5φ24.4	φ24.	5—φ27 . 4	φ27.	5- φ 30.4
	Work Material	Conditions Hardness	Cutting Speed (m/min)	Feed (mm/rev)	Cutting Speed (m/min)	Feed (mm/rev)	Cutting Speed (m/min)	Feed (mm/rev)
P	Mild Steel	≤180HB	100 (80-120)	0.30 (0.25-0.35)	110 (80-120)	0.30 (0.25-0.35)	110 (80-120)	0.30 (0.25-0.35)
	Carbon Steel	180—280HB	90 (70—110)	0.30 (0.25-0.35)	100 (80-120)	0.30 (0.25-0.35)	100 (80-120)	0.30 (0.25-0.35)
	Alloy Steel	280—350HB	80 (60—100)	0.25 (0.20-0.30)	90 (70—110)	0.25 (0.20-0.30)	90 (70—110)	0.25 (0.20-0.30)
N	Stainless Steel	≤200HB	60 (50-70)	0.20 (0.15-0.22)	70 (60—80)	0.25 (0.20-0.28)	70 (60—80)	0.25 (0.20-0.28)
K	Gray Cast Iron	Tensile Strength ≤350MPa	130 (80-150)	0.35 (0.25-0.40)	140 (90-160)	0.35 (0.25-0.40)	140 (90-160)	0.40 (0.30-0.45)
	Ductile Cast Iron	Tensile Strength ≤450MPa	90 (60—100)	0.30 (0.25-0.35)	100 (80—110)	0.30 (0.25-0.35)	100 (80—110)	0.30 (0.25-0.35)

(Note 1) When using the 8DC type holder, reduce the cutting speed by approx. 20%.

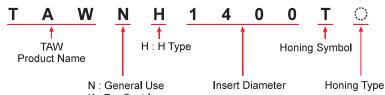
(Note 2) When using the 8DC type holder, it is recommended to drill a pilot guide hole.

(Note 3) H type honing is recommended when machining mild steel and stainless steel.

HONE WIDTH

If an insert with honing other than standard is needed, please order using the symbols below.

(Insert Order Number)



K : For Cast Iron B : For Bridges

(Honing Standard)

Honing Type	Hone Width (mm)
F	0
G	0.02-0.05
Н	0.05-0.10
-(Standard)	0.10-0.15
K	0.15-0.20
S	0.20-0.25
M	0.25-0.30

INSERTS

H Type







TAWNH1820T ▲ 18.2 7.4 6.0 1800S20 TAWNH2270T □ 22.7 10.4 8.0 TAWNH 2300S25 TAWNH1830T ▲ 18.3 7.4 6.0 TAWNH2280T □ 22.8 10.4 8.0 TAWNHN						_		_				
TAWNH1400T				mensions (n	nm)	Annlicable		Stock	Din	nensions (n	nm)	Annlicable
TAWNH1420T		VP15TI	CDI		s			VP15TI VP10H	CDI	LF	s	
TAWNH1420T	TAWNH1400T		14.0	7.6	5.0				18.5	9.3	7.0	
TAWNH1430T A 14,3 7,6 5,0 1400S16 TAWNH180T 0 0 18,8 9,3 7,0 1900S25 1740WH1460T A 14,4 7,6 5,0 1400S16 TAWNH180T 0 0 18,9 9,3 7,0 1900S25 1740WH1460T A 14,6 7,5 5,0 TAWNH190T 0 0 19,2 9,2 7,0 1900S25 1740WH1460T A 14,7 7,5 5,0 TAWNH190T 0 0 19,2 9,2 7,0 1900S25 1740WH1490T A 14,7 7,5 5,0 TAWNH190T 0 0 19,2 9,2 7,0 1900S25 1740WH1490T A 14,9 7,5 5,0 TAWNH190T TAWNH190T 0 0 19,2 9,2 7,0 1900S25 1740WH1500T A 15,1 7,4 5,0 1500S20 TAWNH190T 0 0 19,3 9,2 7,0 1900S25 1740WH150T A 15,1 7,4 5,0 1500S20 TAWNH190T 0 0 19,5 9,1 7,0 1740WN 1740WH150T A 15,4 7,4 5,0 1500S20 TAWNH190T 0 0 19,6 9,1 7,0 1740WN 1740WH150T A 15,5 7,9 6,0 1740WN 1740WH190T 0 0 19,6 9,1 7,0 1740WN 1740WH150T A 15,7 7,9 6,0 1740WN 1740WH190T 0 0 19,8 9,1 7,0 1740WN 1740WH150T A 15,7 7,9 6,0 1740WN 1740WH190T 0 0 19,8 9,1 7,0 1740WN 1740WH150T A 15,7 7,9 6,0 1740WN 1740WH1200T 0 0 20,0 9,0 7,0 2000S25 1740WH150T A 16,0 7,8 6,0 1600S20 1740WH200T 0 20,0 9,0 7,0 2000S25 1740WH150T A 16,0 7,8 6,0 1600S20 1740WH200T 0 20,0 8,9 7,0 1740WN 1740WH150T A 16,4 7,8 6,0 1740WN 1740WH1200T 0 20,0 8,9 7,0 1740WN 1740WH150T A 16,6 7,7 6,0 1740WN 1740WH1200T 0 20,0 8,9 7,0 1740WN 1740WH170T A 16,6 7,7 6,0 1740WN 1740WH1200T 0 21,1 8,8 7,0 1740WN 1740WH170T A 17,0 7,6 6,0 1740WN 1740WH1200T 0 21,1 8,8 7,0 1740WN 1740WH170T A 17,4 7,6 6,0 1740WN 1740WH1200T 0 21,1 8,8 7,0 1740WN 1740WN 1740WH170T A 17,4 7,6 6,0 1740WN	TAWNH1410T		14.1	7.6	5.0		TAWNH1860T		18.6	9.3	7.0	
TAWNH1440T A 14.4 7.6 5.0 IAV00S16 TAWNH1890T © 18.9 9.3 7.0 TAWNH1460T A 14.6 7.5 5.0 TAWNH1490T © 19.0 9.2 7.0 1900S25 TAWNH1490T © 19.0 9.2 7.0 1900S25 TAWNH1490T © 19.0 9.2 7.0 1900S25 7.0 TAWNH1490T © 19.0 9.1 7.0 TAWNH150T TAWNH150T M 15.0 7.4 5.0 TAWNH1980T TAWNH1980T TAWNH1980T 19.0 9.1 7.0 TAWNH1980T 19.0 9.1 7.0 TAWNH1980T 19.0 9.1 7.0 TAWI	TAWNH1420T		14.2	7.6	5.0		TAWNH1870T		18.7	9.3	7.0	
TAWNH1480T									18.8	9.3	7.0	1900S25
TAWNH1460T A			14.4		5.0	1400S16			18.9	9.3		
TAWNH1480T			14.5						19.0		7.0	1900S25
TAWNH1480T												
TAWNH1490T												1900S25
TAWNH1500T						1500S20						
TAWNH1500T A 15.1 7.4 5.0 TAWNH1900T TAWNH1500T A 15.2 7.4 5.0 1500S20 TAWNH1900T G 19.7 9.1 7.0 TAWSN TAWNH1500T A 15.4 7.4 5.0 TAWNH1900T G 19.9 9.1 7.0 TAWSN TAWNH1500T TAWNH1500T A 15.6 7.9 6.0 TAWNH1500T TAWNH1500T A 15.7 7.9 6.0 TAWNH1500T TAWNH1500T A 15.8 7.9 6.0 TAWNH1500T TAWNH1500T TAWNH1500T A 15.8 7.9 6.0 TAWNH1500T TAWNH1600T TAWNH1600T TAWNH1600T TAWNH1600T TAWNH1600T A 16.0 7.8 6.0 1600S20 TAWNH200T G 20.3 9.0 7.0 2000S25 TAWNH1600T TAWNH1700T TAW												
TAWNH1520T TAWNH1530T TAWNH1550T A 15.2 7.4 5.0 1500S20 TAWNH1580T TAWNH1550T TAWNH1550T TAWNH1550T TAWNH1560T TAWNH1560T TAWNH1590T A 15.3 7.4 5.0 TAWNH1980T TAWNH1980T TAWNH1980T TAWNH1990T TAWNH1580T TAWNH1580T TAWNH1580T TAWNH1590T TAWNH1690T TAWNH1690T TAWNH1630T TAWNH1630T TAWNH1630T TAWNH1630T TAWNH1660T TAWNH1660T TAWNH1660T TAWNH1660T TAWNH1660T TAWNH1660T TAWNH1660T TAWNH1660T TAWNH1670T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1770T TAWNH1780T TAWNH1780T TAWNH1780T TAWNH1780T TAWNH1780T TAWNH1780T TAWNH1780T TAWNH1780T TAWNH1780T TAWNH1780T A 15.9 F.9 G.0 TAWNH200T TAWNH200T TAWNH200T TAWNH200T TAWNH200T TAWNH200T TAWNH200T TAWNH210T TAWNH210T TAWNH210T TAWNH210T TAWNH210T TAWNH210T TAWNH210T TAWNH210T TAWNH210T TAWNH210T TAWNH220T TA						1500\$20						
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TAWNH1560T						1500\$20						
TAWNH1650T A TAWNH1660T A TAWNH1680T A TAWNH1690T A TAWNH1700T A TAWNH1690T A TAWNH1700T A TAWNH17												2000S25
TAWNH1660T AMWH1570T AWNH1680T A			+									
TAWNH1570T TAWNH1580T TAWNH1680T TAWNH1600T TAWNH1610T TAWNH1620T TAWNH1630T TAWNH1730T TAWNH1730												
TAWNH1580T ATAWNH1590T AWNH1590T AWNH1590T AWNH1600T TAWNH1600T AWNH1600T AWNH1700T AWNH1700												
TAWNH1590T ▲ 15.9 7.9 6.0 TAWMN TAWNH2040T □ 20.4 9.0 7.0 TAWNH1600T ▲ 16.0 7.8 6.0 1600S20 TAWNH2050T □ 20.5 8.9 7.0 TAWNH1610T ▲ 16.1 7.8 6.0 TAWLN TAWNH2060T □ 20.6 8.9 7.0 TAWNH1630T ▲ 16.2 7.8 6.0 TAWNH2060T □ 20.6 8.9 7.0 TAWSN TAWNH1640T ▲ 16.5 7.7 6.0 TAWNH2080T □ 20.9 8.9 7.0 TAWMN TAWNH1660T ▲ 16.6 7.7 6.0 TAWNSN TAWNH2100T □ 21.0 8.8 7.0 TAWLN TAWNH1690T ▲ 16.8 7.7 6.0 TAWNSN TAWNH2100T □ 21.1 8.8 7.0 TAWLN TAWNH1700T ▲ 16.9 7.7 6.0 TAWMN												2000525
TAWNH1600T A TAWNH1610T A TAWNH1610T A 16.1 16.0 7.8 6.0 1600S20 TAWNH2050T □ □ 20.5 8.9 7.0 7.0 TAWNH1610T □ 20.6 8.9 7.0 TAWNH1620T □ 20.6 8.9 7.0 TAWNH 1620T □ 20.7 8.9 7.0 TAWNSN TAWNH1620T □ 20.7 8.9 7.0 TAWNSN TAWNH1620T □ 20.7 8.9 7.0 TAWNSN TAWNH1620T □ 20.7 8.9 7.0 TAWNSN TAWNH2080T □ 20.8 8.9 7.0 TAWNSN TAWNH2080T □ 20.8 8.9 7.0 TAWNSN TAWNH2080T □ 20.9 8.9 7.0 TAWNSN TAWNH2080T □ 20.9 8.9 7.0 TAWNSN TAWNH2100T □ 20.9 8.9 7.0 TAWNSN TAWNH2100T □ 20.9 8.9 7.0 TAWNLN TAWNH2100T □ 21.0 21.00 \$2.5 8.9 7.0 TAWNSN TAWNH2100T □ 21.0 21.00 \$2.5 8.9 7.0 TAWNLN TAWNH2100T □ 20.9 8.9 7.0 TAWNLN TAWNH2100T □ 21.0 8.8 7.0 2100S25 TAWNH1680T TAWNH1680T TAWNH1680T □ 16.8 16.8 7.7 6.0 TAWNMN TAWNH2100T □ 21.1 8.8 7.0 TAWNLN TAWNH2100T □ 21.1 8.8 7.0 2100S25 TAWNH1700T TAWNH1720T □ 17.0 <th></th>												
TAWNH1610T △ 16.1 7.8 6.0 TAWLN TAWNH2060T □ 20.6 8.9 7.0 TAWSN TAWNH1630T △ 16.3 7.8 6.0 1600S20 TAWNH2060T □ 20.6 8.9 7.0 TAWSN TAWNH1640T △ 16.4 7.8 6.0 TAWNH2080T □ 20.8 8.9 7.0 TAWSN TAWNH1660T △ 16.5 7.7 6.0 TAWNH2090T □ 20.9 8.9 7.0 TAWNM10825 TAWNH1660T △ 16.6 7.7 6.0 TAWNH2090T □ 21.0 8.8 7.0 TAWNN TAWNH1680T △ 16.8 7.7 6.0 TAWNN TAWNH2100T □ 21.2 8.8 7.0 TAWLN TAWNH1790T △ 16.9 7.7 6.0 TAWNN TAWNH2100T □ 21.3 8.8 7.0 TAWLN TAWNH1710T △ 17.0 6.0 <th></th>												
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TAWNH1830T ▲ 18.3 7.4 6.0 TAWNH2280T □ 22.8 10.4 8.0 TAWLN												TAWMN
17 (0 0 2 1 4						1						1
	TAWNH1840T		18.4	7.4	6.0		TAWNH2290T		22.9	10.4	8.0	2300S25

ullet : Inventory maintained in Japan. \square : Non stock, produced to order only.



 $[\]blacktriangle$: Inventory maintained in Japan. To be replaced by new products. (1 insert in one case)

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	Stock	Din	nensions (m	nm)	
Order Number	h. —	CDI		,	Applicable Holder
	VP15TF VP10H	CDI	LF	S	riolaci
TAWNH2300T		23.0	10.3	8.0	TAWSN
TAWNH2310T		23.1	10.3	8.0	2300S25
TAWNH2320T		23.2	10.3	8.0	TAWMN 2300S25
TAWNH2330T		23.3	10.3	8.0	TAWLN
TAWNH2340T		23.4	10.3	8.0	2300S25
TAWNH2350T		23.5	10.2	8.0	
TAWNH2360T		23.6	10.2	8.0	
TAWNH2370T		23.7	10.2	8.0	TAWSN
TAWNH2380T		23.8	10.2	8.0	2400S32
TAWNH2390T		23.9	10.2	8.0	TAWMN
TAWNH2400T		24.0	10.1	8.0	2400S32
TAWNH2410T		24.1	10.1	8.0	TAWLN
TAWNH2420T		24.2	10.1	8.0	2400S32
TAWNH2430T		24.3	10.1	8.0	
TAWNH2440T		24.4	10.1	8.0	
TAWNH2450T		24.5	11.7	9.0	
TAWNH2460T		24.6	11.7	9.0	
TAWNH2470T		24.7	11.7	9.0	TAWSN
TAWNH2480T		24.8	11.7	9.0	2500S32
TAWNH2490T		24.9	11.7	9.0	TAWMN
TAWNH2500T		25.0	11.6	9.0	2500S32
TAWNH2510T		25.1	11.6	9.0	TAWLN
TAWNH2520T		25.2	11.6	9.0	2500S32
TAWNH2530T		25.3	11.6	9.0	
TAWNH2540T		25.4	11.6	9.0	
TAWNH2550T		25.5	11.5	9.0	
TAWNH2560T		25.6	11.5	9.0	
TAWNH2570T		25.7	11.5	9.0	TAWSN
TAWNH2580T		25.8	11.5	9.0	2600S32
TAWNH2590T		25.9	11.5	9.0	TAWMN
TAWNH2600T		26.0	11.4	9.0	2600S32
TAWNH2610T		26.1	11.4	9.0	TAWLN
TAWNH2620T		26.2	11.4	9.0	2600S32
TAWNH2630T		26.3	11.4	9.0	
TAWNH2640T		26.4	11.4	9.0	
TAWNH2650T		26.5	11.3	9.0	
TAWNH2660T		26.6	11.3	9.0	
TAWNH2670T		26.7	11.3	9.0	TAWSN
TAWNH2680T		26.8	11.3	9.0	2700S32
TAWNH2690T		26.9	11.3	9.0	TAWMN
TAWNH2700T		27.0	11.2	9.0	2700S32
TAWNH2710T		27.1	11.2	9.0	TAWLN
TAWNH2720T		27.2	11.2	9.0	2700S32
TAWNH2730T		27.3	11.2	9.0	
TAWNH2740T		27.4	11.2	9.0	

	Stock	Din	nensions (m	nm)	Applicable
Order Number	VP15TE VP10H	CDI	LF	s	Holder
TAWNH2750T		27.5	12.3	10.0	
TAWNH2760T		27.6	12.3	10.0	
TAWNH2770T		27.7	12.3	10.0	TAWSN
TAWNH2780T		27.8	12.3	10.0	2800S32
TAWNH2790T		27.9	12.3	10.0	TAWMN
TAWNH2800T		28.0	12.2	10.0	2800S32
TAWNH2810T		28.1	12.2	10.0	TAWLN
TAWNH2820T		28.2	12.2	10.0	2800S32
TAWNH2830T		28.3	12.2	10.0	
TAWNH2840T		28.4	12.2	10.0	
TAWNH2850T		28.5	12.1	10.0	
TAWNH2860T		28.6	12.1	10.0	
TAWNH2870T		28.7	12.1	10.0	TAWSN
TAWNH2880T		28.8	12.1	10.0	2900S32
TAWNH2890T		28.9	12.1	10.0	TAWMN
TAWNH2900T		29.0	12.0	10.0	2900S32
TAWNH2910T		29.1	12.0	10.0	TAWLN
TAWNH2920T		29.2	12.0	10.0	2900S32
TAWNH2930T		29.3	12.0	10.0	
TAWNH2940T		29.4	12.0	10.0	
TAWNH2950T		29.5	11.9	10.0	
TAWNH2960T		29.6	11.9	10.0	
TAWNH2970T		29.7	11.9	10.0	TAWSN
TAWNH2980T		29.8	11.9	10.0	3000S32
TAWNH2990T		29.9	11.9	10.0	TAWMN
TAWNH3000T		30.0	11.8	10.0	3000S32
TAWNH3010T		30.1	11.8	10.0	TAWLN
TAWNH3020T		30.2	11.8	10.0	3000S32
TAWNH3030T		30.3	11.8	10.0	
TAWNH3040T		30.4	11.8	10.0	

INSERTS

H Type (Cast Iron)







	Stock Dimensions (mm)						Stock	Stock Dimensions (mm)					
Order Number	DP5010	CDI	LF	S	Applicable Holder	Order Number	DP5010	CDI	LF	S	Applicable Holder		
TAWKH1400TG	A	14.0	7.1	5.0	TAWSNH	TAWKH1850TG	•	18.5	8.6	7.0			
TAWKH1410TG		14.1	7.1	5.0	1400S16	TAWKH1860TG	•	18.6	8.6	7.0			
TAWKH1420TG	lack	14.2	7.1	5.0	TAWMNH 1400S16	TAWKH1870TG	•	18.7	8.6	7.0	TAWSN		
TAWKH1430TG	A	14.3	7.1	5.0	TAWLNH	TAWKH1880TG	•	18.8	8.6	7.0	1900S25		
TAWKH1440TG	A	14.4	7.1	5.0	1400S16	TAWKH1890TG	•	18.9	8.6	7.0	TAWMN		
TAWKH1450TG		14.5	7.0	5.0		TAWKH1900TG	•	19.0	8.5	7.0	1900S25		
TAWKH1460TG		14.6	7.0	5.0		TAWKH1910TG	•	19.1	8.5	7.0	TAWLN		
TAWKH1470TG		14.7	7.0	5.0	TAWSNH	TAWKH1920TG	•	19.2	8.5	7.0	1900S25		
TAWKH1480TG		14.8	7.0	5.0	1500S20	TAWKH1930TG	•	19.3	8.5	7.0			
TAWKH1490TG		14.9	7.0	5.0	TAWMNH	TAWKH1940TG	•	19.4	8.5	7.0			
TAWKH1500TG		15.0	6.9	5.0	1500S20	TAWKH1950TG	•	19.5	8.4	7.0			
TAWKH1510TG		15.1	6.9	5.0	TAWLNH	TAWKH1960TG	•	19.6	8.4	7.0			
TAWKH1520TG	A	15.2	6.9	5.0	1500S20	TAWKH1970TG	•	19.7	8.4	7.0	TAWSN		
TAWKH1530TG		15.3	6.9	5.0		TAWKH1980TG	•	19.8	8.4	7.0	2000S25		
TAWKH1540TG	A	15.4	6.9	5.0		TAWKH1990TG	•	19.9	8.4	7.0	TAWMN		
TAWKH1550TG		15.5	7.3	6.0		TAWKH2000TG	•	20.0	8.3	7.0	2000S25		
TAWKH1560TG		15.6	7.3	6.0		TAWKH2010TG		20.1	8.3	7.0	TAWLN		
TAWKH1570TG		15.7	7.3	6.0	TAWSN	TAWKH2020TG		20.2	8.3	7.0	2000S25		
TAWKH1580TG		15.8	7.3	6.0	1600S20	TAWKH2030TG		20.3	8.3	7.0			
TAWKH1590TG		15.9	7.3	6.0	TAWMN	TAWKH2040TG		20.4	8.3	7.0			
TAWKH1600TG		16.0	7.2	6.0	1600S20	TAWKH2050TG	•	20.5	8.2	7.0			
TAWKH1610TG		16.1	7.2	6.0	TAWLN	TAWKH2060TG		20.6	8.2	7.0			
TAWKH1620TG		16.2	7.2	6.0	1600S20	TAWKH2070TG		20.7	8.2	7.0	TAWSN		
TAWKH1630TG		16.3	7.2	6.0		TAWKH2080TG		20.8	8.2	7.0	2100S25		
TAWKH1640TG	A	16.4	7.2	6.0		TAWKH2090TG		20.9	8.2	7.0	TAWMN		
TAWKH1650TG		16.5	7.1	6.0		TAWKH2100TG	•	21.0	8.1	7.0	2100S25		
TAWKH1660TG		16.6	7.1	6.0		TAWKH2110TG		21.1	8.1	7.0	TAWLN		
TAWKH1670TG		16.7	7.1	6.0	TAWSN	TAWKH2120TG		21.2	8.1	7.0	2100S25		
TAWKH1680TG		16.8	7.1	6.0	1700S20	TAWKH2130TG		21.3	8.1	7.0			
TAWKH1690TG		16.9	7.1	6.0	TAWMN	TAWKH2140TG		21.4	8.1	7.0			
TAWKH1700TG		17.0	7.0	6.0	1700S20	TAWKH2150TG	•	21.5	9.8	8.0			
TAWKH1710TG		17.1	7.0	6.0	TAWLN	TAWKH2160TG		21.6	9.8	8.0			
TAWKH1720TG		17.2	7.0	6.0	1700S20	TAWKH2170TG		21.7	9.8	8.0	TAWSN		
TAWKH1730TG		17.3	7.0	6.0		TAWKH2180TG		21.8	9.8	8.0	2200S25		
TAWKH1740TG	A	17.4	7.0	6.0		TAWKH2190TG		21.9	9.8	8.0	TAWMN		
TAWKH1750TG		17.5	6.8	6.0		TAWKH2200TG		22.0	9.7	8.0	2200S25		
TAWKH1760TG		17.6	6.8	6.0		TAWKH2210TG		22.1	9.7	8.0	TAWLN		
TAWKH1770TG		17.7	6.8	6.0	TAWSN 1800S20	TAWKH2220TG		22.2	9.7	8.0	2200S25		
TAWKH1780TG		17.8	6.8	6.0		TAWKH2230TG		22.3	9.7	8.0			
TAWKH1790TG		17.9	6.8	6.0	TAWMN 1800S20	TAWKH2240TG		22.4	9.7	8.0	TA116::		
TAWKH1800TG		18.0	6.8	6.0		TAWKH2250TG	•	22.5	9.6	8.0	TAWSN 2300S25		
TAWKH1810TG		18.1	6.8	6.0	TAWLN 1800S20	TAWKH2260TG		22.6	9.6	8.0	TAWMN		
TAWKH1820TG		18.2	6.8	6.0	1000320	TAWKH2270TG		22.7	9.6	8.0	2300S25		
TAWKH1830TG		18.3	6.8	6.0		TAWKH2280TG		22.8	9.6	8.0	TAWLN 2300S25		
TAWKH1840TG		18.4	6.8	6.0		TAWKH2290TG		22.9	9.6	8.0	2300323		

ullet : Inventory maintained in Japan. \square : Non stock, produced to order only.

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^{▲:} Inventory maintained in Japan. To be replaced by new products.

⁽¹ insert in one case)

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	Stock	Din				
Order Number	5010	Dill	nensions (n		Applicable	
Order Number	DP50	CDI	LF	S	Holder	
TAWKH2300TG	•	23.0	9.5	8.0	TAWSN	
TAWKH2310TG		23.1	9.5	8.0	2300S25	
TAWKH2320TG		23.2	9.5	8.0	TAWMN 2300S25	
TAWKH2330TG		23.3	9.5	8.0	TAWLN	
TAWKH2340TG		23.4	9.5	8.0	2300S25	
TAWKH2350TG	•	23.5	9.4	8.0		
TAWKH2360TG		23.6	9.4	8.0		
TAWKH2370TG		23.7	9.4	8.0	TAWSN	
TAWKH2380TG		23.8	9.4	8.0	2400S32	
TAWKH2390TG		23.9	9.4	8.0	TAWMN	
TAWKH2400TG	•	24.0	9.3	8.0	2400S32	
TAWKH2410TG		24.1	9.3	8.0	TAWLN	
TAWKH2420TG		24.2	9.3	8.0	2400S32	
TAWKH2430TG		24.3	9.3	8.0		
TAWKH2440TG		24.4	9.3	8.0		
TAWKH2450TG	•	24.5	10.8	9.0		
TAWKH2460TG		24.6	10.8	9.0		
TAWKH2470TG		24.7	10.8	9.0	TAWSN	
TAWKH2480TG		24.8	10.8	9.0	2500S32	
TAWKH2490TG		24.9	10.8	9.0	TAWMN	
TAWKH2500TG	•	25.0	10.7	9.0	2500S32	
TAWKH2510TG		25.1	10.7	9.0	TAWLN	
TAWKH2520TG		25.2	10.7	9.0	2500S32	
TAWKH2530TG		25.3	10.7	9.0		
TAWKH2540TG		25.4	10.7	9.0		
TAWKH2550TG	•	25.5	10.6	9.0		
TAWKH2560TG		25.6	10.6	9.0		
TAWKH2570TG		25.7	10.6	9.0	TAWSN	
TAWKH2580TG		25.8	10.6	9.0	2600S32	
TAWKH2590TG		25.9	10.6	9.0	TAWMN	
TAWKH2600TG	•	26.0	10.5	9.0	2600S32	
TAWKH2610TG		26.1	10.5	9.0	TAWLN	
TAWKH2620TG		26.2	10.5	9.0	2600S32	
TAWKH2630TG		26.3	10.5	9.0		
TAWKH2640TG		26.4	10.5	9.0		
TAWKH2650TG	•	26.5	10.4	9.0		
TAWKH2660TG		26.6	10.4	9.0		
TAWKH2670TG		26.7	10.4	9.0	TAWSN	
TAWKH2680TG		26.8	10.4	9.0	2700S32	
TAWKH2690TG		26.9	10.4	9.0	TAWMN	
TAWKH2700TG	•	27.0	10.3	9.0	2700S32	
TAWKH2710TG		27.1	10.3	9.0	TAWLN	
TAWKH2720TG		27.2	10.3	9.0	2700S32	
TAWKH2730TG		27.3	10.3	9.0		
TAWKH2740TG		27.4	10.3	9.0		

	Stock	Din	nensions (m	nm)	Applicable
Order Number	DP5010	CDI	LF	s	Holder
TAWKH2750TG	•	27.5	11.3	10.0	
TAWKH2760TG		27.6	11.3	10.0	
TAWKH2770TG		27.7	11.3	10.0	TAWSN
TAWKH2780TG		27.8	11.3	10.0	2800S32
TAWKH2790TG		27.9	11.3	10.0	TAWMN
TAWKH2800TG	•	28.0	11.2	10.0	2800S32
TAWKH2810TG		28.1	11.2	10.0	TAWLN
TAWKH2820TG		28.2	11.2	10.0	2800S32
TAWKH2830TG		28.3	11.2	10.0	
TAWKH2840TG		28.4	11.2	10.0	
TAWKH2850TG	•	28.5	11.1	10.0	
TAWKH2860TG		28.6	11.1	10.0	
TAWKH2870TG		28.7	11.1	10.0	TAWSN
TAWKH2880TG		28.8	11.1	10.0	2900S32
TAWKH2890TG		28.9	11.1	10.0	TAWMN
TAWKH2900TG	•	29.0	11.0	10.0	2900S32
TAWKH2910TG		29.1	11.0	10.0	TAWLN
TAWKH2920TG		29.2	11.0	10.0	2900S32
TAWKH2930TG		29.3	11.0	10.0	
TAWKH2940TG		29.4	11.0	10.0	
TAWKH2950TG	•	29.5	10.9	10.0	
TAWKH2960TG		29.6	10.9	10.0	
TAWKH2970TG		29.7	10.9	10.0	TAWSN
TAWKH2980TG		29.8	10.9	10.0	3000S32
TAWKH2990TG		29.9	10.9	10.0	TAWMN
TAWKH3000TG	•	30.0	10.8	10.0	3000S32
TAWKH3010TG		30.1	10.8	10.0	TAWLN
TAWKH3020TG		30.2	10.8	10.0	3000S32
TAWKH3030TG		30.3	10.8	10.0	
TAWKH3040TG		30.4	10.8	10.0	

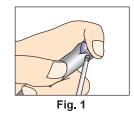
NOTES ON USE

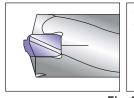
INSERT INSTALLATION

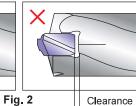
- ●Loosen the clamp screw to install the insert.
- •Correctly mesh the insert and the holder serrations, then slide the insert to the bottom of the slot.
- Fasten the clamp screw using the torque wrench provided while holding the insert lightly as shown. (Figure 1)
- Check there is no gap between the bottom of the insert and holder. (Figure 2)

Tighten the clamp screw according to the torque below.

Drill Diameter (mm)	Clamp Torque (N · m)			
14—15	2.0			
16 — 18	2.0			
19-21	3.5			
22-24	5.5			
25-27	8.5			
28-30	12.0			







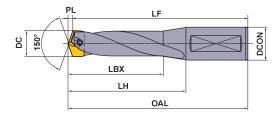
INSERT REPLACEMENT

Thouroughly clean the serrations of the holder before installing a new insert.Remove heavy dirt in the holder serrations by using the cleaning plate provided.

(For Bridge Construction)







HOLDERS

	Æ	Holder	Insert					Dimensions (mm)						~		M		
DC	Hole Depth	Order Number	Stock	DC	Order Number	Stock	LBX	LH	OAL	LF	PL	DCON			8			
(mm)	(I/d)		St	S	S	(mm)		VP15							Clamp Screw	Wrench	Plate	Anti-seize Lubricant
24.5	3	TAWSB2500S32	•	24.5	TAWBH2450T	•	91.9	113.9	173.9	170.6	3.3	32	WS406023T	TKY25T	WPT4405	MK1KS		
24.6 24.7	5	TAWMB2500S32		24.6 24.7	TAWBH2460T TAWBH2470T	•	143.9	168.9	228.9	225.6	3.3	32	WS406023T	TKY25T	WPT4405	MK1KS		
26.5	3	TAWSB2700S32	•	26.5	TAWBH2650T		98.2	119.2	179.2	175.6	3.6	32	WS406024T	TKY25T	WPT4405	MK1KS		
26.7	5	TAWMB2700S32		26.7	TAWB2670T TAWBH2670T	•	155.2	179.2	239.2	235.6	3.6	32	WS406024T	TKY25T	WPT4405	MK1KS		

(Note 1) The above dimensions are for when installing the TAWBH (H type) insert.

(Note 2) Please contact us for any geometry that is not in this catalogue (e.g. different diameter and length).

lacktriangle: Inventory maintained in Japan. \square : Non stock, produced to order only.

INSERTS

		Stock Dimensions (mm)								
Shape	Order Number	VP15TF	CDI	LF	s	Applicable Holder	Hone Width (mm)	Geometry		
Н Туре	TAWBH2450T	•	24.5	11.7	9.0					
	TAWBH2460T		24.6	11.7	9.0	TAWSB2500S32 TAWMB2500S32	0.20—0.25			
	TAWBH2470T	•	24.7	11.7	9.0			3 5 F		
	TAWBH2650T		26.5	11.3	9.0	TAWSB2700S32				
	TAWBH2670T	•	26.7	11.3	9.0	TAWMB2700S32		S LF		

lacktriangle: Inventory maintained in Japan. \Box : Non stock, produced to order only. (1 insert in one case)

RECOMMENDED CUTTING CONDITIONS

		Drill Diameter	φ24.5, φ	24.6, φ24.7	φ26.5, φ26.7			
Work Material		Conditions Hardness	Cutting Speed (m/min)	Feed (mm/rev)	Cutting Speed (m/min)	Feed (mm/rev)		
Р	SS400 (JIS)	Tensile Strength ≤400—500MPa	70 (60—80)	0.30 (0.25-0.35)	70 (60—80)	0.30 (0.25-0.35)		
Structural Steel	SM490 (JIS)	Tensile Strength ≤490—610MPa	65 (55—75)	0.30 (0.25-0.35)	65 (55—75)	0.30 (0.25-0.35)		
	SM570 (JIS)	Tensile Strength ≤570—720MPa	60 (50—70)	0.30 (0.25-0.35)	60 (50—70)	0.30 (0.25-0.35)		

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